



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SK145-0115-01
Job Sheet 177242



Part No: SK145-0115-01

Job Qty: 12 ea

Part Name: Clamp Assembly, Rotor Blade, Folding (661K1891-107A)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 7/3/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	7/3/18	7/3/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	12 pcs	7/3/18	7/3/18	0.00	0.00	Small Fab-8		MLC/DAS
120	QC	12 pcs	7/3/18	7/3/18	0.00	0.00	QC5		38
130	Packaging	12 pcs	7/3/18	7/3/18	0.00	0.00	Packaging3-1		9-89
140	QC21-SA	12 Ea	7/3/18	7/3/18	0.00	0.00	QC21		JUN 05 2018

Part Op Descriptions: 110 - INSTALL CLAMP HANDLES IN CLAMP BAR WITH SPRING PIN AS PER DWG

DAS
6
9-89

DAS
21
9-89

JUN 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
NAS561-4-13	Spring Pin 57552	24 Ea (2 ea)	90-Start up Operation	5074722
SK145-0115-20	Clamp Bar CNA	12 Ea (1 ea)	90-Start up Operation	5074623
SK145-0115-21	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	1X 5077287 10X 5077286
SK145-0115-22	Clamp Handle	12 Ea (1 ea)	90-Start up Operation	5077392

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	NAS561-4-13	24	25	0
	SK145-0115-20	12	0	0
	SK145-0115-21	12	0	0
	SK145-0115-22	12	0	0

Part Specifications

Specifications could not be found.

Plex 5/8/18 2:44 PM Dart.Gagnon.Michelle



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Container No: S078016



Part: SK145-0115-01

Job No: 177242

Serial No/Batch: S078016

Revision: 0

Inspector:

Exp Date: 06/05/2018

Instructions:

Date: 06/05/18